

## AMENDMENTS

### In the Claims:

Please amend the claims as follows. This listing of claims will replace all prior versions, and listings, of claims in the application:

- 1-11. (Cancelled).
12. (Previously Presented) A pump for pumping molten metal, the pump comprising: (a) a motor; (b) a pump base including a pump chamber and a discharge through which a stream of molten metal is defined; (c) a device at least partially positioned in the pump chamber, the device comprising: (i) an inlet structure defining one or more openings through which molten metal can pass; (ii) a displacement structure connected to the inlet structure, the displacement structure for displacing molten metal and having a portion that directs molten metal downward and a portion that directs molten metal outward; and (d) a drive shaft connecting the motor to the device; wherein as the device is rotated, both the inlet structure and displacement structure rotate.
13. (Original) The pump of claim 12 that further includes a superstructure connected to the pump base by one or more support posts.
14. (Original) The pump of claim 12 wherein the motor is positioned on the superstructure.
15. (Original) The pump of claim 12 wherein the drive shaft comprises a motor shaft having a first end and a second end, a coupling having a first end and a second end, and a rotor shaft having a first end and a second end, the first end of the motor shaft being connected to the motor and the second end of the motor shaft being connected to the first end of the coupling, the first end of the rotor shaft being connected to the second end of the coupling and the second end of the rotor shaft being connected to the device.
16. (Original) The pump of claim 12 wherein the device further includes a bearing surface.
17. (Original) The pump of claim 16 wherein the bearing surface includes one or more grooves to help alleviate a build up of molten metal between the bearing surface and a corresponding bearing surface in the pump base.
18. (Original) The pump of claim 12 wherein the displacement structure is one or more rotor blades.
19. (Original) The pump of claim 18 wherein the one or more rotor blades are comprised of graphite.
20. (Original) The pump of claim 18 wherein the one or more rotor blades are imperforate.
21. (Original) The pump of claim 12 wherein the inlet structure is comprised of graphite.
22. (Original) The pump of claim 12 wherein the inlet structure is comprised of ceramic.

23. (Cancelled).
24. (Original) The pump of claim 12 wherein the pump base has a tangential discharge.
25. (Original) The pump of claim 12 that is a transfer pump and includes a metal-transfer conduit connected to the discharge.
26. (Original) The pump of claim 25 wherein the metal-transfer conduit is connected to the pump base without the use of cement or other sealant.
27. (Original) The pump of claim 12 that further includes a gas-release device for releasing gas into a molten metal stream generated by the pump.
28. (Previously Presented) The pump of claim 27 wherein the gas-release device comprises a gas-transfer conduit having an end connected to the pump discharge for releasing gas into molten metal passing through the pump discharge.
29. (Previously Presented) The pump of claim 12 that includes a metal-transfer conduit extending from the pump discharge and a gas-transfer conduit having an end connected to the metal-transfer conduit for transferring gas to the metal-transfer conduit.
30. (Original) The pump of claim 12 wherein there are three openings.
31. (Original) The pump of claim 12 wherein there are three rotor blades.
32. (Original) The pump of claim 12 wherein the device includes a threaded connection for connecting to a rotor shaft.
33. (Cancelled).
34. (Cancelled).